# **Objectives**

Develop <u>methods</u>, <u>systems</u> and <u>processes</u>
allowing a continuous <u>optimized</u>
<u>performance</u> of the power plant <u>throughout</u>
its lifetime

#### How

- Optimized control methods
- Adaptive lubrication system

# **Expected Results**

- Technology demonstrators at TRL 6
- Max 5% divergence of any performance parameter from "as-new" state
- Advanved lubrication control system
- Optimized lube oil feed rates
- 10% lube oil consumption reduction

WP Leader: Jonatan Rösgren WP Deputy: Matthias Stark















#### **Structure**

#### Building blocks for lifetime performance

**Engine control optimization** Engine offline parametrization tool LIFETIME PERFORMANCE CONTROL Development of an advanced real Development of a fully flexible lube time tribosystem performance oil injection system monitoring system

Structure: Subprojects, Activities: 5.1, 5.2

Sub-project 5.1: Engine control optimization

 Optimized control study, algorithm development, simulation, testing

Sub-project 5.2: Offline engine control parametrization tool

 Parametrization study, concept, prototype tool development, prototyping, testing



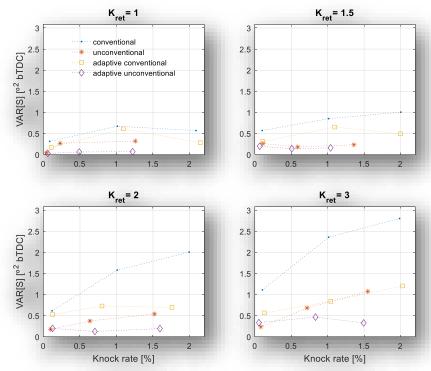
# Progress (5.1, 5.2)

#### 5.1 Engine control optimization

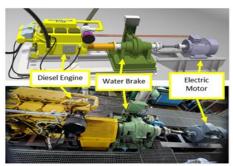
- Hercules C: stochastic knock margin identification, adaptive controllers development
- Hercules 2: knock & optimal control control strategies and methods including measurement chain accuracy

#### Progress:

- Adaptive knock control strategies strategy development and testing ongoing
- Measurement chain accuracy study
- Engine laboratory setup (Vaasa)
- Hybrid engine control lambda regulation development



Spark timing variance. Comparison of the adaptive strategies.



Hybrid engine setup



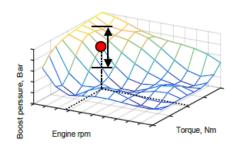
# Progress (5.1, 5.2)

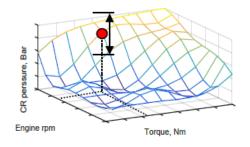
#### 5.2 Offline engine control parametrization tool

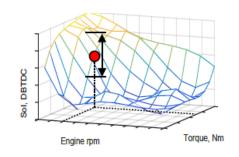
- Hercules C: focusing on adaptive controllers (PID)
- Hercules 2: focus on reference maps.
- Reference maps big affect on engine characteristics

#### Progress:

- Rapid prototyping systems introduction ongoing (Aalto & Wärtsilä)
- Design of Experiments (DoE) algorithm development & simulation ongoing
- Screening experiments with 2<sup>3</sup> factorial design: construction of linear regression model
- Engine testing to be initiated in October 2016.







**Structure: Subprojects, Activities** 

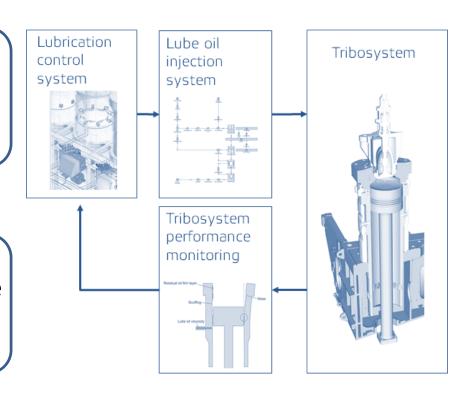
**DWP Leader: Matthias Stark** 

#### **Sub-project 5.3:**

Development and simulation of an adaptive lubrication system

# Sub-project 5.4:

Development of an advanced real time tribosystem performance monitoring system









# **Objectives / Expected Results**

# <u>Tribosystem monitoring technology</u> <u>development</u>

Identification and development of suitable sensor technologies including prototype testing and initial validation

#### Flexible lubrication system development

Development and validation of substantially modified lubrication system components

Adaptive lubrication system development

<u>Tribo performance simulation tool</u> <u>developmet</u>

Development of a simulation model to predict tribosystem performance

#### Testing and validation

Initial validation and demonstration of the lubrication system on specialized test rigs and a full scale engine test

Partners:

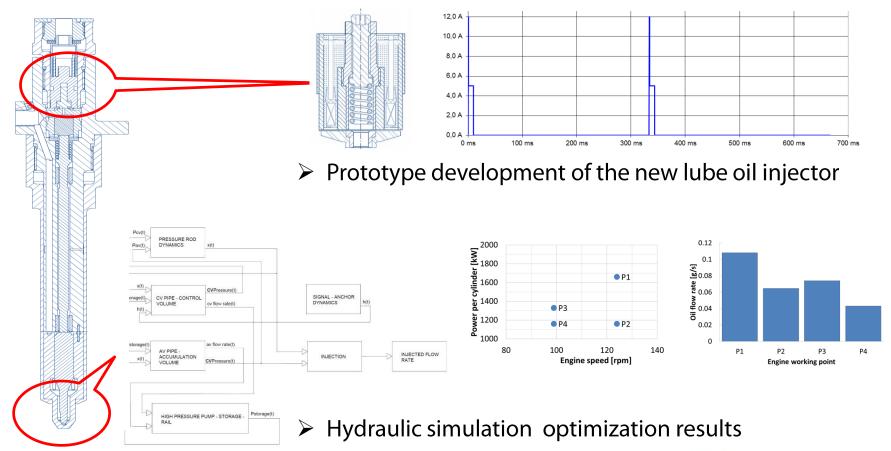








# Sub-project 5.3: Development and simulation of a fully flexible lubrication system







# Sub-project 5.3: Development and validation of a fully flexible lubrication system



**Experimental setup** 

**Engine Load** 25 50 75 100 Load [%] Lube Oil Spray Pattern f(p,T,v)

Simulation of engine load conditions

Software and hardware modifications

Pulse jet lubrication system testing



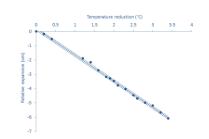


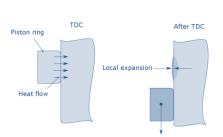


# Sub-project 5.4: Development of an advanced real time tribosystem performance monitoring system



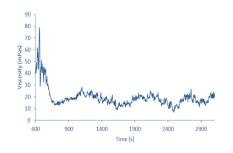






In-line scuffing indicator prototype testing







In-line viscosity indicator prototype testing



